



REFLECTIVE TAPES  
FOR HI-VIZ CLOTHING

## XM Textiles™

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### XM-8000 SERIES FR REFLECTIVE TAPE (HEAT TRANSFER)

#	Flame Resistant Reflective Tape	Heat Transfer	Reflectivity, Ra	Domestic wash*	EN 20471*	EN 469*	
1	XM-8010 	Corsica HT	■	490	50x 60°C	■	■
2	XM-8010C 	Corsica HTS	■	400	25x 60°C	■	■
3	XM-8011 	Malta HT	■	510	50x 60°C	■	■
4	XM-8011C 	Malta HTS	■	490	25x 60°C	■	■
5	XM-8012 	Ibiza HT	■	490	50x 60°C	■	■
6	XM-8012C 	Ibiza HTS	■	400	25x 60°C	■	■
7	XM-8104/10 	Liso-Y HT	■	125	50x 60°C	■	■
8	XM-8104/10C 	Liso-Y HTS	■	100	25x 60°C	■	■
9	XM-8104/12 	Liso-0 HT	■	100	50x 60°C	■	■
10	XM-8104/12C 	Liso-0 HTS	■	70	25x 60°C	■	■

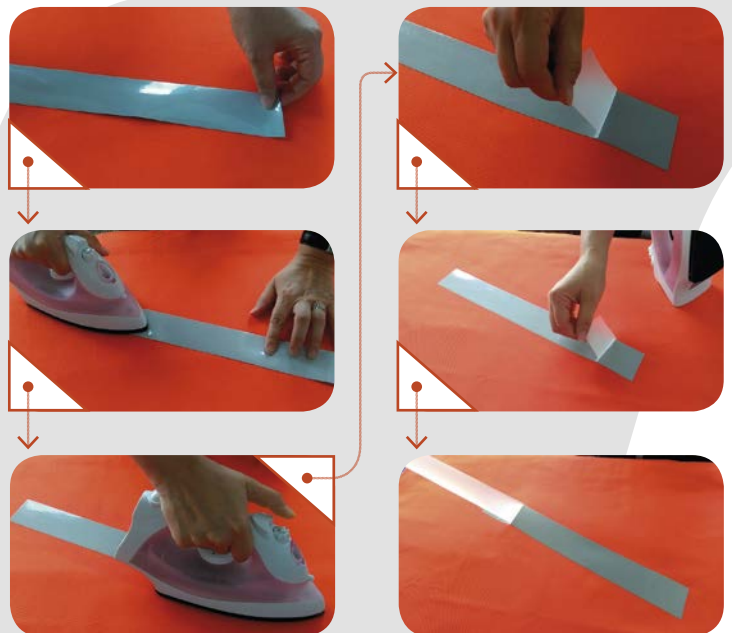
### APPLICATION INSTRUCTIONS

#### HEAT PRESS, FR FABRIC

1	Temperature	150°C
2	Time	15 seconds
3	Pressure	30-45 psi

#### ACTION

1	Prepare a piece of reflective tape and hot press.
2	Set the heating temperature of press at about 150°C.
3	Place the tape by adhesive side down to the FR fabric.
4	Put the press down on the tape for 15 seconds.
5	Open the press up and wait for 10-15 seconds to let it cool down. Then carefully peel off the transparent film from the applied reflective tape.
6	Cover attached reflective tape with a piece of cloth or paper. Iron it for another 2-3 seconds.
7	Check the result. In case of small detachments by corners of the tape, cover it with a piece of cloth and put the press down for another 2-3 seconds.
8	Carefully remove the piece of cloth.



Please test the temperature, application time and pressure on a sample fabric before heat transfer to a fabric or garment. Due to the different composition of each fabric, XM reflective tape (film) would need a little adjustment in application temperature, pressure and time. In general, Cotton or Poly-cotton fabric need slightly higher temperature than Polyester or Nylon.